	TIPLE CUP CU E NO		A COMPANIENT	****	014	D14		CVVD	OMP14	224	T.O. T.	
AD▼IK	TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E & T	KAIZEN IDEA
	TPM CIRCLE NAME :		LOSS NO./STEP									SHEET
Plant : P14	DEPT:	PURCHASE	RESULT AREA	С	Q	P	P, C	S	M, D	P, C	M	
CELL: A351	CELL NAME :	Drum Gear Shifter MACHINE STAGE: ROUGH MACHINING						OPERATION: TURNING AND FACING				
KAIZEN THEME:	KAIZEN IDEA:											
COST REDUCTION	ALTERNATIVE SOURCE							BENCHMARK:		395		
							TARGET:		300			
	CONNERDATIONS	-						KAIZEN S		10.08.2018		
PROBLEM PRESENT STATUS : EARLIER INSERT VNMG COST WAS	COUNTERMEASURE:						DUCED	TARGET DATE: 1608.2018				
RS.395/- Each x 130 no's.TOTAL COST	SUPPLIER CHANGED FROM RAJ CORPORATION TO ASCENT ENGINEERING AND COST WAS REDUCED FROM RS.395/- TO RS.300/-(INS VNMG160404-MA UC5115) (ALTERNATIVE DEVELOPMENT SOURCE)							KAIZEN FINISH: 20.08.2018 TEAM MEMBERS:				
=RS.51350/-PER MONTH x 8 months								G.RAJASEKAR MANASKUMAR DEY/PRAVEEN				MAD DEV/DDAVEEN I
TOTAL COST =RS 4,10,800/- FOR FY 18- 19.							CHETAN VARMA			MANASKU	MAR DEI/FRAVEEN J	
							CHETAN	VARMA				
							BENEFITS:-					
							1. ANNUAL SAVINGS WAS RS.98800/-FOR FY 18-19.					
							·					
							2. LEAD TIME & FREE DELIVERY(TRANSPORTATION/COURIER COST).					
								cosij.				
	BEFORE AFTER				KAIZEN SUSTAINANCE							
Why 1: EARLIER INSERT VNMG COST WAS		BEFORE		A	AFTER						ONTHLY CU	JTTING TOOL PLAN
Why 1: EARLIER INSERT VNMG COST WAS RS.395/- Each x 130 no's.TOTAL COST =RS.51350/-PER MONTH x 8 months TOTAL COST =RS 4,10,800/- FOR FY 18-19. Why 2:SUPPLIED COST WAS HIGH RS.395/-EACH Why 3: EXISTING SIGNLE SUPPLIER.	130 no's pe Total RS.51	ORATION s RS.395/- Each x or Month(apprx) = 350/-Per Month x 8 cal = RS 4,10,800/-	Unit pri Total cos 8 month	SCENT E ce Rs.30 st=Rs.39	NGINE 00/-Eac	h x 130 Per Mo S 3,12,	nth.x	HOW TO	O DO:UPDA	TION OF M	DLING BUD	JTTING TOOL PLAN GET SHEET
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